

◆ STOVE ENAMELLING



RAL Colour Wheel

Unlike Powder coating this is a wet paint system, which is excellent for those special finishes and fine work. This system requires a primer coat, and is also stoved out in an oven, giving a very durable finish. Whilst we do not hold these paints in stock, they are available in most B.S. or RAL colours on a next day delivery from our paint manufacturers, in quantities as small as 1 litre. This makes for competitive prices on those 1 off jobs with obscure colour requirements.

◆ SHOTBLASTING

Shotblasting is a cleaning process for metals, working to B.S. and Swedish Standards. We operate a manual blasting system, and can handle, large or awkward shaped objects. This process is used prior to metalspraying, using chilled iron grit the blasting will abrade the surface of the metal, thus giving a key for the pure molten Zinc or Aluminium to adhere to. It will also remove any rust, scale or existing paintwork prior to the application of primers or other decorative finishes.

# CFS

# CFS

## COATING & FINISHING SERVICES

THE OLD BRICKWORKS, HARBOROUGH ROAD, PITSFORD, NORTHAMPTON. NN6 9AA  
TEL: 01604 881140 FAX: 01604 881141



### CONTACT DETAILS

The Old Brickworks, Harborough Road, Pitsford,  
Northampton. NN6 9AA  
Tel: 01604 881140 Fax: 01604 881141  
Contact David Hodgson or Malcolm Lloyd  
sales@candfservices.co.uk

www.candfservices.co.uk

### LOCATION

Approaching CFS from Northampton, take the A508 travelling north until you pass the sign for Pitsford on your right. About 400 yards on, at the bottom of the hill, turn left into the brickworks.



- ◆ POWDER COATING
- ◆ STOVE ENAMELLING
- ◆ INDUSTRIAL PAINTING
- ◆ BLAST CLEANING
- ◆ METAL SPRAYING
- ◆ STOVING CAPACITY
- ◆ COLOUR RANGE



### ◆ POWDER COATING

We coat small items in small numbers to one-offs, prototypes, very large structures, bus shelters, gates, railings, outdoor furniture and a whole lot more. In fact we powder coat any fabrication in any metal.

### ◆ STOVE ENAMELLING

We provide this service for fine work and odd colours.

### ◆ INDUSTRIAL PAINTING

All single pack epoxy coatings 2 pack finishes and special coats to any specification

### ◆ BLAST CLEANING

To B.S. and Swedish standards. Blast room size is 5.5m x 5.5m x 18m.

### ◆ METAL SPRAYING

Zinc and Aluminium for the protection of Iron and Steel prior to further finishes. Zinc is an excellent base for long term paint systems, such as North Sea and coastal environments. Aluminium has good high temperature qualities and is used extensively on industrial exhaust systems and heat shields.

### ◆ STOVING CAPACITY

Capacity is up to 10 metres.

### ◆ COLOUR RANGE

Wide range of colours in stock that conform to BS4800 and RAL standards.



Powder Coating framework and a finished axle

Because the products which we see have so many varied demands placed on them, we give your products individual attention when considering how best to protect them within their performance environment. Your product may not be subjected to environmental corrosion, but it may have to perform within set flame retardancy limits. Each performance demands and each environmental feature will alter the final coating and finishing specification and each demand and feature must be met if performance is to meet expectation.

Paint specification is undertaken to BS4800 and RAL standards liaising with architects, structural engineers and consultants.

The paint shop uses a wide range of application equipment from gravity fed spray guns to pressure pots and airless & air assisted units. All painting areas are fully heated to facilitate the simultaneous painting of different colours where necessary.

Powder coating is, in most cases a viable commercial alternative to conventional industrial wet painting. A hard, high gloss finish and depending upon the resin type used, corrosion resistant. Both excellent coverage and good opacity are produced with a standard powder. Another advantage to powder coating is that a more uniform higher film build can be obtained in one single application than can be achieved with liquid paint. Powders are normally supplied by the box, ready for immediate use, thus eliminating mixing ratio errors.

